

Customer	:	CU-DAR001 Dart Helicopters Services	Drawing Name	:	STUD
Job Number	:	34345			
Estimate Number	:	11859			
P.O. Number	:	N/A	Part Number	:	D2374
This Issue	:	8/30/2007 S.O. No. : N/A	Drawing Number	:	D2374 REV A
Prsht Rev.	:	NC	Project Number	:	N/A
First Issue	:	N/A Type : SMALL /MED FAB	Drawing Revision	:	A
Previous Run	:	29137	Material	:	N/A
Written By	:	<u>[Signature]</u>	Due Date	:	9/14/2007 Qty: 40 Um: Each
Checked & Approved By	:	<u>[Signature]</u>			
Comment	:	Est. D 03.04.04 Reformat; Made on Cobra KJ/RF			

Job Number:

1.0	MDELRINR1000	Delrin Round Bar 1"
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Comment: Qty.: 0.1335 f(s)/Unit Total : 5.3382 f(s)

Delrin Round Bar 1"

Material: Black Acetal (Delrin) 1.00" Ø Rod (M-DELRIN-R1.000)

Batch: M104345

0" Ø Rod (M-DELTRIN-R1.000) *RQ 07/10/16 6"*
HARDINGE CNC LATHE SMA

49

2.0 HARDINGE HARDINGE CNC LATHE SMALL

Comment: HARDINGE CNC LATHE SMALL

Turn blank as per Folio FA156 and Dwg D2374

Deburr as required

20 2/10/7

49

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

20 07/10/2007

49

40 QC8 SECOND CHECK

Comment: SECOND CHECK

07/10/23

49

5.0 HAAS1 HAAS CNC VERTICAL MACHINING #1

Comment: HAAS CNC VERTICAL MACHINING #1

Machine as per Folio FA156 and Dwg D2374

07-10-23

49

6.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Jul 07. 10. 23

49

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/18/24
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 8/30/2007 3:48:43 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STUD

Job Number: 34345

Part Number: D2374

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr as required

N/A Jul 07-10-23.

8.0

QC8

SECOND CHECK



Comment: SECOND CHECK

Inc 07/10/23

(49)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

8/10/23 SP

(49x)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10/07/10/24

(49)

Job Completion



6 07-10-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

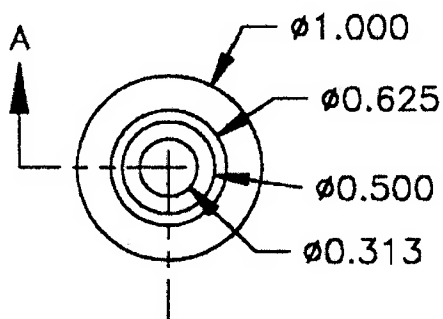
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

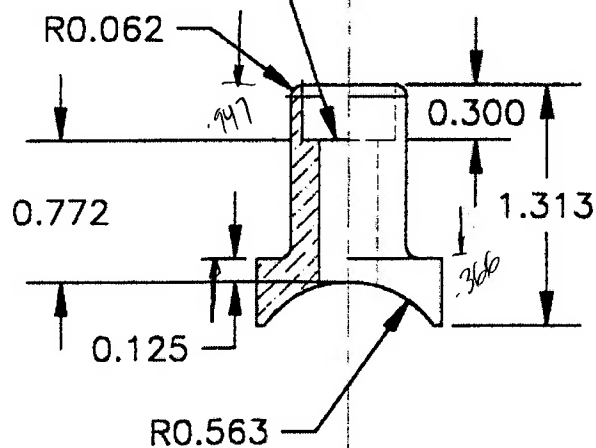
NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	K HAND	DRAWING NO.	REV. A
CHECKED BW	APPROVED	D2374	SHEET 1 OF 1
DATE 95:02:24	TITLE STUD		SCALE 1:1



COUNTER BORE
Ø0.500 X 0.300 DEEP
Ø0.313 THROUGH



SECTION A

MATERIAL: DELRIN BLACK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34345